

SHU 7044 23/05

Work Order ID 119653

May-16-14 7:33:58 AM

119653

Item ID: D212-803-117

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 6/10/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/10/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-803	C								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels per PPP D212-803-117								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

JB

ML5 1405-20

DAS
27
9-89
4/5/23



DAS
33
9-89
1405-16

14/5/23

Work Order ID 119653***119653***

Page 2

May-16-14 7:33:58 AM

Item ID: D212-803-117

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 6/10/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/10/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00			06-89				
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D212-803-117								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MAY 23 2014

MLJ 14-05-23

u 14-05-23

Picklist Print

Page 1

*May-16-14 7:33:57 AM

Work Order ID: 119653

119653

Parent Item: D212-803-117

D212-803-117

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 6/10/14

Required Date: 6/10/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.04.17 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5046-043 *D5046-043* Co-Pilot Collective Head Assembly (212)		Manufactured	No				Each	3.0000		1		DAS #28 M. 10/2	
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
	DAS 27 9-89			FG			3						
					117633		3						
D5049-1 *D5049-1* Face Plate		Manufactured	No				Each	5.0000		1		DAS 33 9-89	DAS 06
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
	DAS 27 9-89			ST130			5						
					119087		5			119087			
D5055-3 *D5055-3* Placard		Manufactured	No				Each	14.0000		1		DAS 33 9-89	DAS 06
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
	DAS 27 9-89			ST130			14						
					117709		14			117709			
D5055-5 *D5055-5* Placard		Manufactured	No				Each	23.0000		1		DAS 33 9-89	DAS 06
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
	DAS 27 9-89			ST130			12						
					117710		12						
				ST133			11						
					116628		11			116628			

Picklist Print

May-16-14 7:33:58 AM

Page 2

Work Order ID: 119653

119653

Parent Item: D212-803-117

D212-803-117

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 6/10/14

Required Date: 6/10/14

Start Qty: 1.00

Required Qty: 1.00

D5055-7

Manufactured No

Each

23.0000

D5055-7

Placard

**

DAS
33
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST130

12

117711

12

ST133

11

116629

11

116629

D5055-9

Manufactured No

Each

11.0000

D5055-9

Placard

**

DAS
33
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST133

11

116630

11

116630

D4411-7

Manufactured No

Each

19.0000

D4411-7

Placard

**

DAS 14-05-12
33
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST105

19

117559

7

117704

12

117559

May-16-14 7:33:58 AM

Shop Packet Print

Page 2

Picklist Print

May-16-14 7:33:58 AM

Work Order ID: 119653

119653

Parent Item: D212-803-117

D212-803-117

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 6/10/14

Required Date: 6/10/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each

7,199.000

MS21042L3

Nut

**

DAS
33
9-89

Location

Loc Qty

Loc Code

ST314

244

M127410

13

M127831

41

M128401

190

ST506

955

123900

955

ST509

6000

M128754

6000

DAS
27
9-89

128401

MS21919WDG10

Purchased

No

Each

46.0000

MS21919WDG10

Clamp

**

DAS
33
9-89

Location

Loc Qty

Loc Code

ST509

46

m128993

46

DAS
27
9-89

128993

MS21919WDG19

Purchased

No

Each

16.0000

MS21919WDG19

Clamp

**

DAS
33
9-89

Location

Loc Qty

Loc Code

ST322

16

123292

9

m126741

7

DAS
27
9-89

126741

Picklist Print

May-16-14 7:33:58 AM

Work Order ID: 119653

119653

Parent Item: D212-803-117

D212-803-117

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 6/10/14

Required Date: 6/10/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-07

Purchased

No

Each

528.0000

MS27039-1-07

Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

139

125654

139

ST305

389

m127813

389

**

DAS
33
9-89

MS35206-226

Purchased

No

Each

113.0000

MS35206-226

Screw

DAS
27
9-89

Location

Loc Qty

Loc Code

ST288

113

m127831

113

**

DAS
33
9-89

NAS1149D0363J

Purchased

No

Each

4,260.000

NAS1149D0363J

Washer

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

4237

m126319

7

m128429

4230

**

DAS
33
9-89

NAS1197-6

Purchased

No

Each

189.0000

NAS1197-6

Washer

DAS
27
9-89

Location

Loc Qty

Loc Code

ST296

189

m128976

69

m128993

120

**

DAS
33
9-89

14-05-16

6. PARTS LIST - SMALL COLLECTIVE HEAD KITS

Qty -111	Qty -113	Qty -115	Qty -117	Qty -119	Qty -121	Qty -123	Part Number	Description
X							D205-803-111	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X						D205-803-113	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X					D212-803-115	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X				D212-803-117	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X			D212-803-119	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
					X		D205-803-121	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
						X	D205-803-123	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
1	1						D5046-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1					D5046-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1			D5046-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
					1	1	D5046-047	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205 WITH THE 204-001-290-5 STICK AND THROTTLE ASSY INSTALLED)
1	1	1		1	1	1	D5049-1	FACE PLATE
1	1			1	1	1	D4410-9	TRIGGER
1	1			1	1	1	D5055-1	PLACARD
1	1	1	1	1	1	1	D5055-3	PLACARD
		1	1				D5055-5	PLACARD
		1	1				D5055-7	PLACARD
		1	1				D5055-9	PLACARD
1	1	1	1	1			D4411-7	PLACARD
		1					*27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					1		2PB744-T2	SWITCH
		3					30-037-26	DIODE ASSEMBLY
		2					30-037-3	DIODE ASSEMBLY
1	1			1	1	1	AN565F8H9	SETSCREW
		3					AN961-6T	WASHER
		1					51MXY-5-J	SWITCH
1					1		C100E2-39	SWITCH
17		AR (21)			17		M39029/31-240	PIN
17		AR (21)			17		M39029/32-259	SOCKET
		AR (2)					M39029/31-228	PIN
		AR (2)					M39029/32-247	SOCKET
1	1			1	1	1	MS20253-1-065	PIN
		3					MS21042L06	NUT
1	1			1	1	1	MS21042L08	NUT
1	1	1	1	1	1	1	MS21042L31	NUT
		2					MS21044N04	*NUT
1	1	1	1	1			MS21919WDG10	CLAMP
		1	1	1			MS21919WDG19	CLAMP
1	1						MS21919WDG20	CLAMP
		1					MS24523-27	SWITCH
		2					MS24693-S7	SCREW
1	1	1	1	1	1	1	MS27039-1-07	SCREW
		1					MS27212-1-3	TERMINAL BOARD
1					1		MS3126E14-19P	PLUG
1					1		MS3120E14-19S	SOCKET
		2					MS3126E16-99P	PLUG
		1					MS3120E16-99S	SOCKET
		3					MS3373-A1	STRIP
5	5	5	5	5	5	5	MS35206-226	SCREW
2	2	2	2	2			NAS1149D0363J	WASHER
5	5	5	5	5	5	5	*NAS1197-6	WASHER
					2	2	MS24665-289	COTTER PIN
1	1	1	1	1	1	1	D212-803	KIT PAPERWORK

• COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. •
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
 OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: C

Date: 14.02.03